

BOELUBE BAC

BOEING PROCESS SPECIFICATION APPROVALS

BOELUBE®



A BOEING DEVELOPED LUBRICANT

Product Name	Boeing Number	Appearance
Bolube 70104	100A	Red Liquid
Bolube 70106	100F	Clear Liquid
Bolube 70200	16B4F	White Solid
Bolube 70201	16B1A	Pink Solid
Bolube 70206	16B4F	White Solid
Bolube 70302	---	Blue Soft Paste
Bolube 70305	50B50A	Pink Hard Paste
Bolube 70307	---	Blue Medium Paste

ABOUT BOELUBE PRODUCTS ■■■



Manufactured from personal care ingredients, BOELUBE is non-toxic, non-irritating and environmentally safer. BOELUBE is non-corrosive, non-flammable, chemically stable, and free of halogens, sulfur, phosphorus, silicone, petroleum and paraffin wax. BOELUBE provides superior lubrication when machining or forming the increasingly complex range of materials now being used in Aerospace and other manufacturing industries.

Specification	Description
BAC5008	Application of Lubricants
BAC5054	Taper Shank Fastener Installation
BAC5063	Fastener Installation in Composite Structures
BAC5492	Machining and Cutting Titanium
BAC5540	Hole Preparation, Machining, and Grinding of Steels
BAC5578	Manufacture of Advanced Carbon Fiber Reinforced Advanced Composite Structure with Toughened Epoxy Systems, +350 F Cure
BAC5657	Manufacture of Carbon Fiber Reinforced Composite Structure by Automated Fiber Placement, +350 F Cure Epoxy Systems
BAC5768	Mandrel Coldworking of Holes in Aluminum

	70104	70106	70200	70201	70206	70302	70305	70307
BAC5008	✓	✓	✓		✓	✓	✓	✓
BAC5054	✓	✓				✓	✓	✓
BAC5063	✓	✓	✓		✓	✓	✓	✓
BAC5492	✓	✓						
BAC5540	✓	✓	✓		✓	✓	✓	✓
BAC5578	✓	✓	✓	✓	✓			
BAC5657	✓	✓	✓	✓	✓			
BAC5768		✓			✓		✓	✓



The Orelube Corporation

Specialty Industrial Lubricants Since 1958

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